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ANALYSIS OF LINEAR SYNCHRONOUS MOTOR FED WITH CURRENT  
SOURCE INVERTER AT HIGH SPEEDS AND LOW SPEEDS

تحليل أداء المحرك التزامني الخطي المتمثل بمنبوع تيار ثلاثي  
المراحل ذي تردد متغير عند سرعات عالية ومنخفضة  
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الخلاصة - يتركز البحث في دراسة نظرية لحساب القدرة الخارجة لمحرك تزامني خطي وعلاقتها بزوايا تيار الحمل عندما يتخذ من منبع تيار ثلاثي المراحل ذو تردد متغير . لقد تم حساب القدرة عند سرعات عالية ومنخفضة ، في حالة السرعة المنخفضة فقد فرض أن شكل موجة التيار الناشئ في ملفات عضو الاستنتاج هي مستطيلة الشكل تماماً وفي هذه الحالة تحسب القدرة الخارجة بحاصل ضرب معامل التخميل الكهربي والمغناطيسي في ثابت . أما في حالة السرعة العالية فقد فرض دائرة مكافئة مكونة من مكثفات التوحيد ( الخاصة بالبنوع ) متصلة بالتساوي مع ملفات عضو الاستنتاج ( الخاصة بالمحرك المتزامن ) وفرض أيضا أن موجة التيار الناشئ في ملفات عضو الاستنتاج هي شبه مربعة الشكل . ولقد تم حساب القدرة الخارجة بناءً على هذه الدائرة المكافئة .

**ABSTRACT :**

A theoretical analysis of linear synchronous motor LSM fed by a current source inverter is presented. The analysis is carried out at the two ends of speed range using entirely two different models. The low speed model assumes a perfect rectangular current waveform which is established in the armature windings. So, the thrust is calculated from the product of specific electric loading and specific magnetic loading. The high speed model assumes that the commutating capacitors are permanently connected in parallel with the LSM and the resulting parallel commutation is fed by a quasi-square current waveform. The equivalent circuit which describes the LSM during commutation is presented and the output power is calculated.

**1. INTRODUCTION :**

The behaviour of LSM fed with current source inverter at high speeds and low speeds, can be predicted. This prediction is

obtained by entirely different models. A large air-gap of such type of linear machine is left over the range of intermediate speeds when operation of inverter is complex [1].

The low speed model assumes commutation to be instantaneous, i.e., a perfect rectangular current waveform is established in the armature windings. The r.m.s. of this waveform is only 21.6% greater than that of the equivalent sinusoid hence the losses are increased by no more than this figure. The attractive force in this model is calculated.

At high speed model, as the edges of the current waveform become a large part of the cycle, the harmonic content is reduced. This inherent limitation in harmonic current is one of the major advantages of the current fed inverter. The biggest disadvantage in this model is the nature of commutation mechanism. This is due to blocking of the current in one phase and re-establishing it in another. So, the energy associated with the inductive part of the load must be absorbed by one commutating capacitor and supplied by another. The amount of energy to be handled, which determine the bulk and cost of the capacitors, is very large in the linear synchronous motor. This is due to the inductive part of the load can be entire synchronous reactance of the LSM. As well as the capacitor being large in size, it must also be large in value in order to limit the rise in voltage when the energy is absorbed. This inturn leads to slow the commutation process which severely modifies the behaviour of the model. So, the equivalent circuit which describes the LSM during commutation is represented in this paper assuming commutating capacitors which are permanently connected in parallel with the LSM. The equivalent circuit and vector diagram are shown in figures (1) and (2). This circuit exhibits resonant behaviour at a certain frequency and is not valid until the frequency is far in excess of the resonant frequency [2,5]

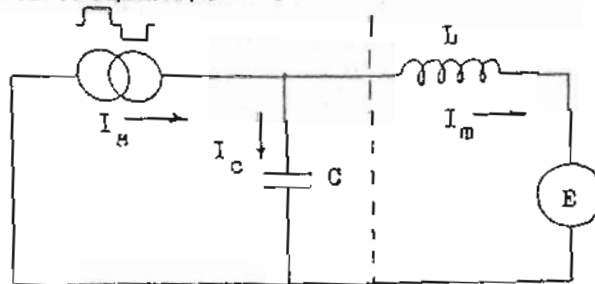


Fig. (1): Equivalent circuit of inverter/LSM combination at high frequencies.

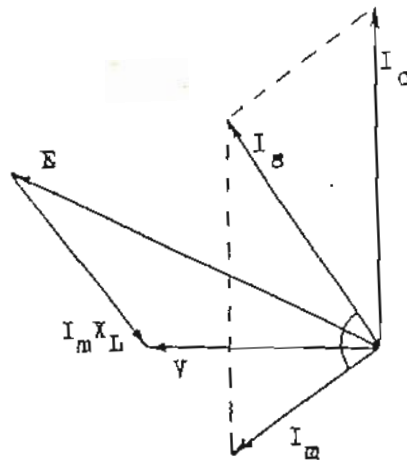


Fig. (2): Phasor diagram showing that a large angle can be developed between  $I_s$ ,  $I_m$  and loading angles  $\alpha$  &  $\delta$ .

## 2. DESCRIPTION OF THE SYSTEM :

A current fed inverter consists of a fully controlled 3-phase bridge through which a constant current source is forced with the assistance of a large choke in the d.c. link. The principle components are outlined in Fig. (3) which shows the inverter fed from a controlled rectifier. The basic fundamental of a commutation between two inverter thyristors is a forcing of current through the windings of the machine and this cannot be achieved instantaneously since such type of linear synchronous machine is distinguished by great values of inductance. The damper winding of synchronous machine reduces the mutual inductance between two phases and consequently makes the commutation much easier. In case of LSM such type of damper windings are undesirable as they would lead to degradation of motor performance through end effects. So, the LSM is distinguished by the great values of inductance. The forcing current through the windings of the machine establishes extra stored energy in the windings inductance of it which will be consequently transferred to the commutating capacitors over part of a resonant cycle. The capacitor must be large enough to absorb the stored energy without too much rise in voltage for the thyristors to handle. This rise may be estimated from the equation ;

$$L \cdot I^2 = C \cdot V^2$$

hence ,

$$V = \sqrt{L I^2 / C}$$

Where, C is the value of one of the bridge commutating capacitors , I is the current to be commutated and L is the winding inductance per phase. The time taken for commutation to complete itself is a little more than one quarter of a cycle of resonance between L and C , i.e. , commutation time is :

$$\tau = (\pi/2) \cdot \sqrt{L \cdot C}$$

For the values used in this type of LSM ( $L = 0.05 \text{ H}$  .  $C = 120 \mu\text{f}$ ) the  $\tau$  is over 4.64 ms. This becomes an appreciable part of the complete cycle at low frequencies.

### 3. LOW SPEED ANALYSIS :

Since the current distribution in the armature winding is fixed relative to the stator block for each  $\pi/3$  part of inverter cycle the calculation of the thrust is essentially a static force problem.

Suppose the current distribution of Fig.(4) is established :

$$\begin{aligned} J &= 0 & \text{for} & \quad 0 < x < p/6 \\ J &= \hat{J} & \text{for} & \quad p/6 < x < 5p/6 \\ J &= 0 & \text{for} & \quad 5p/6 < x < 7p/6 \\ J &= -\hat{J} & \text{for} & \quad 7p/6 < x < 11p/6 \\ J &= 0 & \text{for} & \quad 11p/6 < x < 2p/6 \end{aligned}$$

If the rotor is positioned such that zero magnetizing flux occurs  $\alpha$  radians from  $x=0$  then the magnetizing flux density can be expressed as :

$$B = \hat{B} \cdot \sin (nx/p + \alpha) \quad (1)$$

If the stator block width is W then the output thrust per pole (F/pole) is given by :

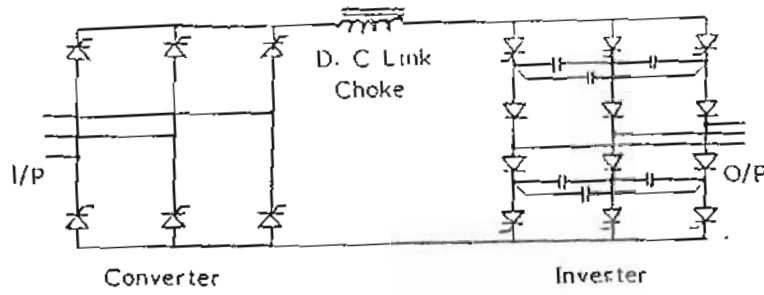


Fig. (3): Principle Component of the Current Fed Inverter.

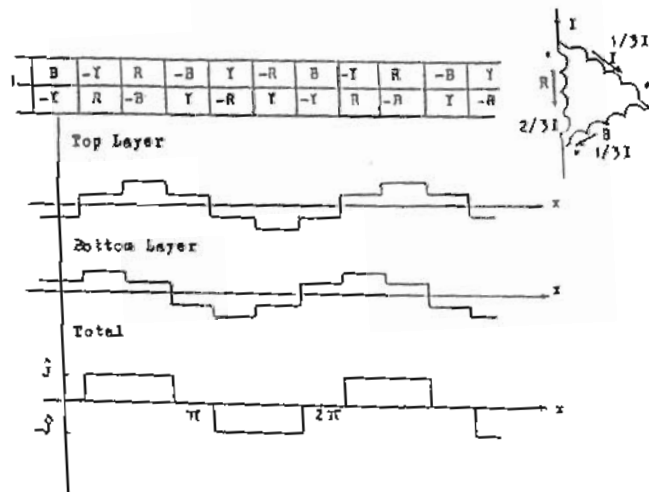


Fig. (4): Current Distribution in 2/3 Corded Pitch Armature Fed By Six Pulse Current Waveform.

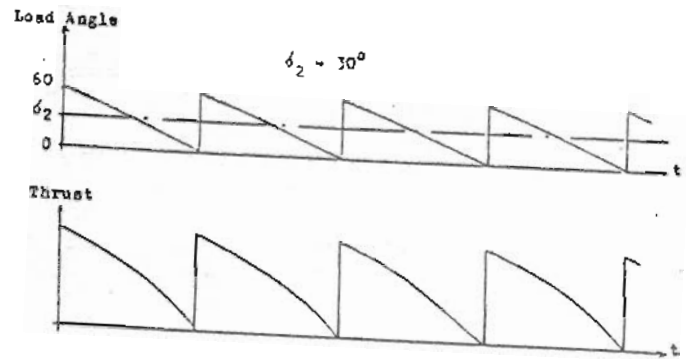
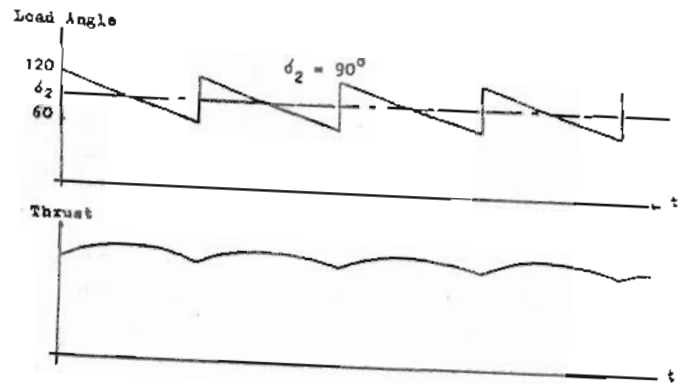


Fig. (5D): Pulsation in Thrust and Load Angle at Low Speeds.

$$\begin{aligned}
 F/\text{pole} &= W \int_0^p B \cdot J \cdot dx \\
 &= W \cdot \hat{B} \cdot \hat{J} \cdot \int_0^{5p/6} \sin(\pi x/p + \alpha) \cdot dx \\
 &= \frac{2}{\pi} \cdot \hat{B} \cdot \hat{J} \cdot W \cdot p \cdot \sin \frac{\pi}{3} \cdot \cos \alpha \\
 &= \frac{2}{\pi} \cdot \hat{B} \cdot \hat{J} \cdot W \cdot p \cdot \sin \frac{\pi}{3} \cdot \sin \sigma
 \end{aligned} \tag{2}$$

where,

$$\sigma = \frac{\pi}{2} - \alpha$$

The total output thrust of the machine is therefore :

$$F = \frac{2}{\pi} \cdot \hat{B} \cdot \hat{J} \cdot W \cdot L \cdot \sin \frac{\pi}{3} \cdot \sin \sigma \tag{3}$$

$$= \hat{F}_0 \cdot \sin \sigma \tag{4}$$

where,

$$\begin{aligned}
 \hat{F}_0 &:= \text{is the peak thrust} \\
 &= \frac{2}{\pi} \cdot \hat{B} \cdot \hat{J} \cdot W \cdot L \cdot \sin \frac{\pi}{3}
 \end{aligned} \tag{5}$$

Between one commutation and the next the current load angle ( $\sigma$ ) varies by  $\pi/3$  as the rotor moves continuously relative to the current distribution which is moving by  $\pi/3$  steps. Figure (5) shows the variation of current load angle  $\sigma$  and the thrust  $F_a$ . The system maintains an average load angle,  $\sigma_a$ , and just before a commutation  $\sigma = \sigma_a - \pi/6$  and just after a commutation  $\sigma = \sigma_a + \pi/6$  the output thrust  $F_a$  is pulsating and results in a mean level,  $F_a$  is given by:

$$\begin{aligned}
 F_a &= \frac{3}{\pi} \int_{\sigma - \pi/6}^{\sigma + \pi/6} \hat{F}_0 \cdot \sin \sigma \cdot d\sigma \\
 &= 0.955 \cdot \hat{F}_0 \cdot \sin \sigma
 \end{aligned} \tag{6}$$

#### 4. HIGH SPEED ANALYSIS :

The equivalent simplified circuit of Fig. (6) will be analysed with the assumption that the current source is sinusoidal. Since the frequency range of interest is in the capacitance dominated



region the higher harmonics are not likely to contribute much torque even though the open circuit e.m.f. has a few harmonics since the harmonic currents will be bypassed by the capacitor. The mesh equation for Fig. (6) is :

$$j\omega L i_m + \frac{1}{j\omega C} (i_m - i_b) - e = 0 \quad (7)$$

therefore,

$$i_m = (i_b + j\omega C e) / (1 - \omega^2 LC) \quad (8)$$

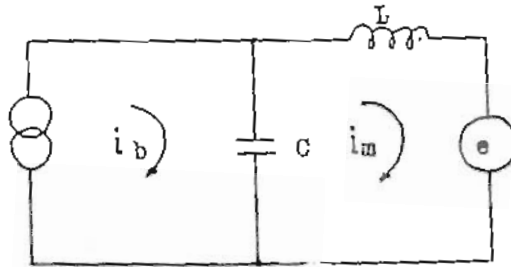


Fig. (8) : Equivalent commutation circuit

Letting :

$$i_b = I_b \cdot (1 + j0) \quad (9)$$

$$e = E \cdot (\sin \sigma + j \cdot \cos \sigma) \quad (10)$$

Substituting by the instantaneous values of  $i_b$  and  $e$  in the equation of  $i_m$ , it is found that :

$$i_m = (I_b - \omega C E \cdot \cos \sigma) / (1 - \omega^2 LC) + j \cdot (\omega C E \cdot \cos \sigma) / (1 - \omega^2 LC) \quad (11)$$

The output power  $P$  is calculated as :

$$P = \operatorname{Re} (i_m \cdot e^t) \quad (12)$$

$$= \operatorname{Re} \left[ \left( \frac{I_0 - \omega CE \cdot \cos \sigma}{1 - \omega^2 LC} + j \cdot \frac{\omega CE \cdot \sin \sigma}{1 - \omega^2 LC} \right) \cdot E \cdot (\sin \sigma - j \cdot \cos \sigma) \right] \quad (13)$$

$$= (E \cdot I_0) / (1 - \omega^2 LC) \cdot \sin \sigma \quad (14)$$

The circuit becomes valid at frequencies considerably higher than the resonant frequency, hence the denominator is always negative and increases in magnitude with frequency. The values of  $\sigma$  required to produce positive power are therefore in the range  $\pi$  to  $2\pi$ .

### 5. THEORETICAL RESULTS :

The following is a summary of the motor important operating properties of the reference designed motor at rated load :

Thrust	= 1 kN	,	Efficiency	= 80%
Voltage/phase	= 200 V	,	Frequency	= 50 Hz
Rated current	= 32 A	,	$\cos \phi$	= 1.0
Periphery speed	= 18 m/sec	,	Air-gap	= 20 mm
Stator length $L$	= 1220 mm	,	Pole pitch $p$	= 180 mm
Centre width $W$	= 100 mm	,	Coil pitch	= 120 mm
$X_d$	= 15.2 Ohm	,	$X_q$	= 13.8 Ohm

Type of armature winding = Double layer

A set of prediction is made for 30 A link current on the following data and the thrust characteristics against the speed is shown in Fig. (7).

(i) For low speed model	(ii) For high speed model
$B = 0.074$ Tesla	$E = 73$ V/phase
$J = 39000$ A/m	$I = 22.1$ A/phase
$t_p = 6$ ms	$L = 0.05$ H/phase
	$C = 350$ $\mu$ f/phase

The low speed predictions are made for three rotor angles settings. The high speed model is used for the rotor angle setting of  $225^\circ$ . This is the only one that produces a significant

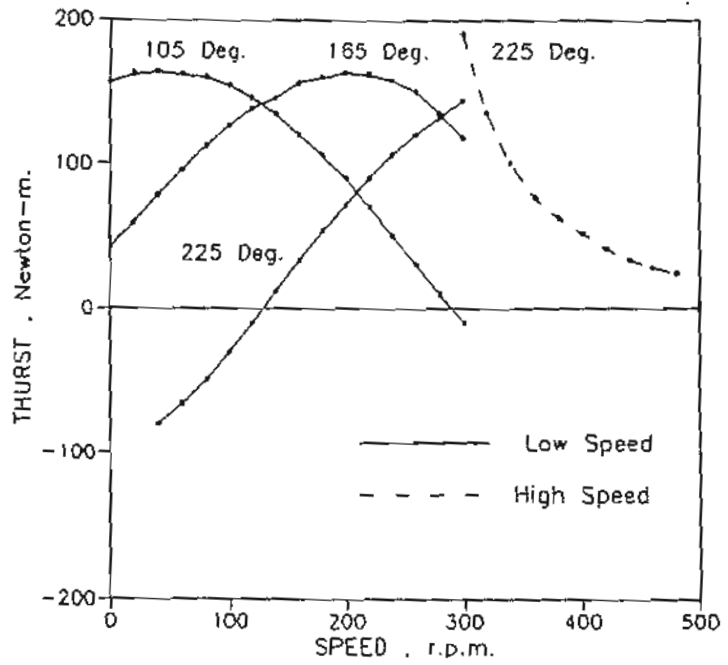


Fig. (7): Thrust Characteristics at 30 A Link Current.

ant amount of thrust beyond 300 r.p.m. (50 Hz). Below 350 r.p.m. the effect of resonant peak at 38 Hz is beginning to show.

#### 6. CONCLUSION :

The two models of the system are derived and simulated on a digital computer to investigate its dynamical behaviour in some operating conditions. The equivalent circuit, which described the LSM during commutation at high speed model, exhibits resonant behaviour at a certain frequency and is not valid until the frequency is far in excess of the resonant frequency. The low speed model is used for three rotor angle settings while the high speed model is used for one rotor angle setting.

#### LIST OF SYMBOLS :

- $B$  := gap flux-density.  
 $\hat{B}$  := peak gap flux-density.  
 $F$  := output thrust.  
 $F_0$  := maximum static thrust.  
 $F_a$  := average output thrust.  
 $J$  := current loading.  
 $\hat{J}$  := peak current loading.  
 $L$  := effective motor length.  
 $p$  := pole pitch.  
 $W$  := motor core width.  
 $x$  := displacement of motor a long direction of motion.  
 $\alpha$  := rotor displacement angle.  
 $\sigma$  := current load angle.  
 $\sigma_a$  := average current load angle.

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